

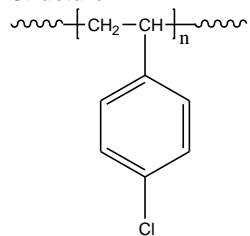
**Sample Name: Poly(4-chloro styrene)**

**SEC of Homopolymer:**

**P8214-4CIS**

**Sample #: P8214-4CIS**

**Structure:**

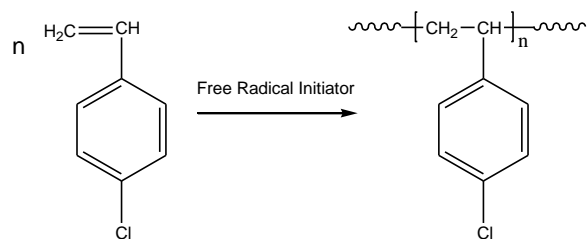


**Composition:**

$M_n \times 10^3$	PDI
15.0	1.7

**Synthesis Procedure:**

Poly(4-chloro styrene) is synthesized by free radical polymerization of 4-chloro styrene and the reaction scheme is shown below.

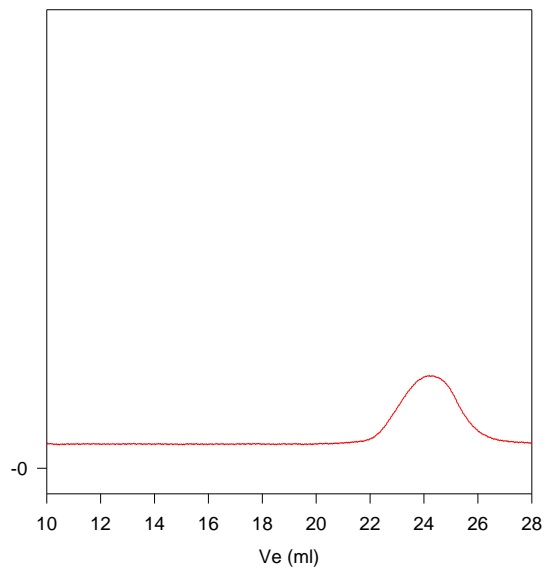


**Characterization:**

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography.

**Solubility:**

Poly(4-chloro styrene) is soluble in DMF, THF, toluene and  $CHCl_3$ . It precipitates from methanol, ethanol, water and hexanes.



Size Exclusion Chromatograph of Poly(4-Chlorostyrene)

$M_n=15000$ ,  $M_w=25500$ ,  $M_w/M_n=1.7$