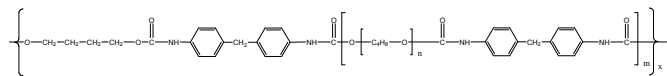


Sample Name:

Poly urethane based on poly(tetramethylene oxide)-butane diol and with MDI isocyanate

Lot Sample #: **P7292-PU**

Structure



Composition

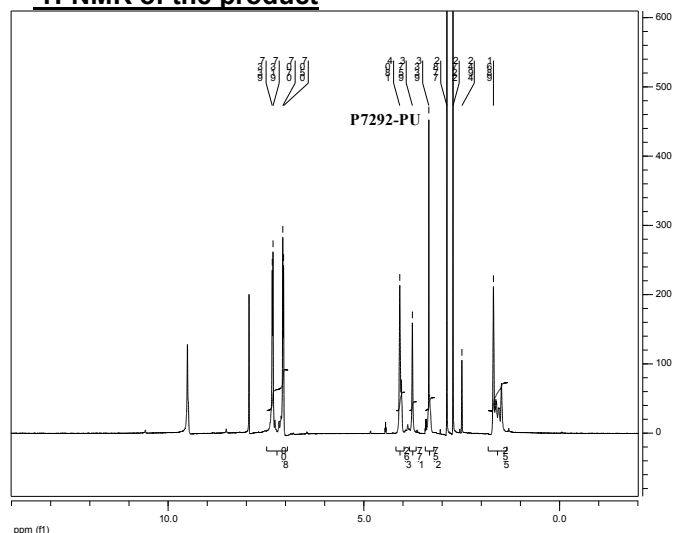
| Mw x 10 ³ | Mw/Mn (PDI) | Composition |
|----------------------|-------------|---|
| 14.7 | 1.6 | MDI:PTMO:BDL 6.0:1.0:5.0 feed ratio |
| | | From H NMR 6.0:1.1:5.4 |

MDI: 4,4'-Methylenebis(phenyl isocyanate)

PTMO: Poly(tetramethylene oxide) Mn=250

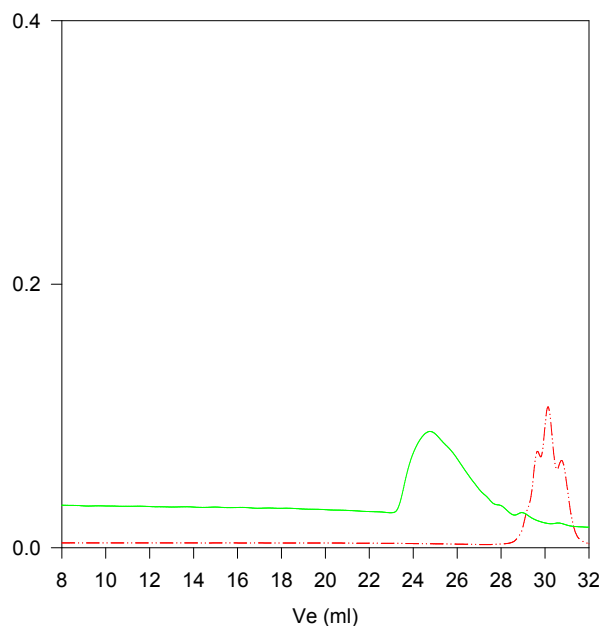
BDL: 1,4-Butanediol

¹H-NMR of the product



SEC of the product:

P7292- PU



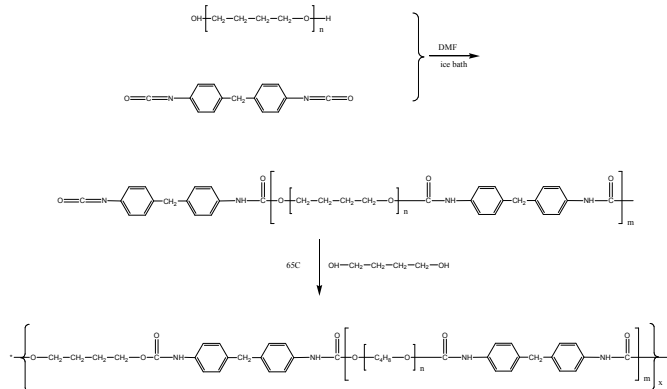
Size exclusion chromatography:

--- Poly(tetramethylene oxide) glycol
M_n=250, M_w=300, PI=1.2

— Final polymer polyurethanes Mw=14700, Mn=9200, PI=1.6

Synthesis Procedure:

The synthesis method was followed the literature offered by costumer. The scheme of the reaction is illustrated below:



Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight, polydispersity index (PDI). The composition of the structure was determined by comparing the area of 7.0-7.4ppm (MDI), 3.33ppm (PTMO) and 4.08ppm (BDL) in NMR spectrum.

Solubility:

| Composition Feeding ratio | Chloroform | THF | DMF | DMSO | Tg- Liter. |
|-------------------------------|------------|-----|-----|------|---------------|
| MDI:PTMO:BDL (6.0:1.0:5.0) | N | Y | Y | Y | 26.6 |