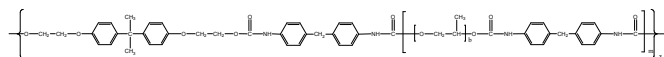


**polyurethanes based on poly(propylene glycol),  
poly(propylene glycol) and MDI diisocyanate**

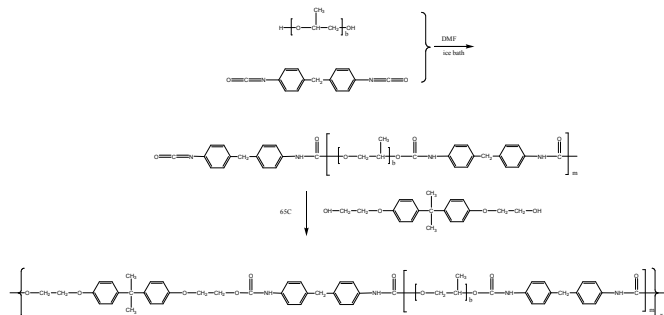
## structure



Mw x 10 <sup>3</sup>	Mw/Mn (PDI)	Composition
25.4	1.8	MDI:PPO:BPAE O 1.8:1.0:0.81 feed ratio
		From H NMR 1.8:0.74:0.56

BPAEO: Bisphenol A + ethylene oxide

The synthesis method was followed the literature offered by costumer. The scheme of the reaction is illustrated below:



The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight, polydispersity index (PDI). The composition of the structure was determined by comparing the area of 7.09ppm deduct area of 6.773ppm (MDI), 1.0-1.4ppm (PPG) and 1.59ppm (BOAEO) in NMR spectrum.

MDI:PPO:BPAEO (1.8:1.0:0.81)	Chloroform Y	DMF Y	THF Y	DMSO Y (slow)	T <sub>g</sub> °C 25
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The chromatogram displays two distinct peaks. The first peak, represented by a solid green line, is centered at approximately 24.5 ml with a height of about 0.08. The second peak, represented by a dashed red line, is centered at approximately 28.5 ml with a height of about 0.07. The baseline is stable at approximately 0.025 across the entire range of elution volumes shown.

Final polymer polyurethanes Mw=25400 Mn=14100, PI=1.8