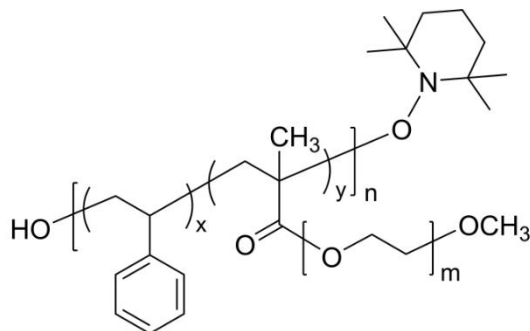


Sample name:

Poly(styrene-*co*-[poly(ethylene oxide)] methacrylate), (α -hydroxy, ω -TEMPO)-terminated functionalized comblike random copolymer

Sample # **P6538-SEOMAranOHT**



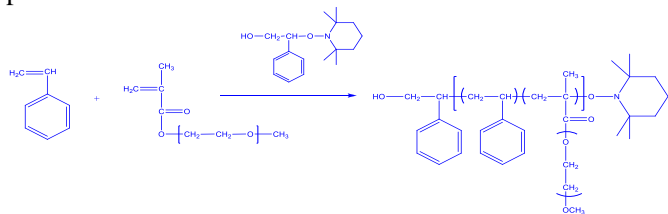
Composition:

| | |
|---------------------------------|-------------|
| Total $M_n \times 10^3$ (g/mol) | 100.8 |
| M_w/M_n | 1.23 |
| PS : PEOA ratio * | 48 : 52 wt% |
| T_g | -44 °C |

* Average copolymer chain consists of 465 units of styrene and 47 units of PEO-methacrylate (M_n of PEO = 1,000 g/mol).

Synthesis procedure:

The polymer was prepared by TEMPO-mediated polymerization of styrene and methacrylate-terminated poly(ethylene oxide) macromonomer using hydroxy-functional alkyloxamine as an initiator. The scheme of is presented below:



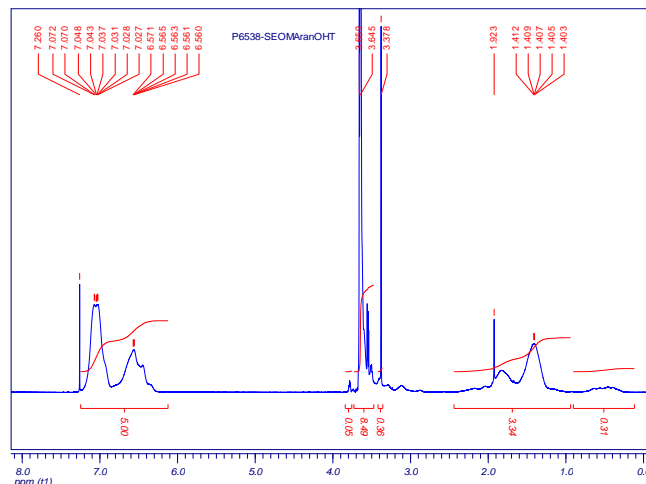
Characterization:

The molecular weight and polydispersity index (M_w/M_n) were determined by size exclusion chromatography (SEC) using light scattering data to get the absolute molecular weight. The chemical composition (ratio between units in copolymer) was calculated from proton NMR spectroscopy. Glass transition temperature (T_g) was measured using TA Q100 differential scanning calorimeter (DSC) at a heating rate 10 °C/min.

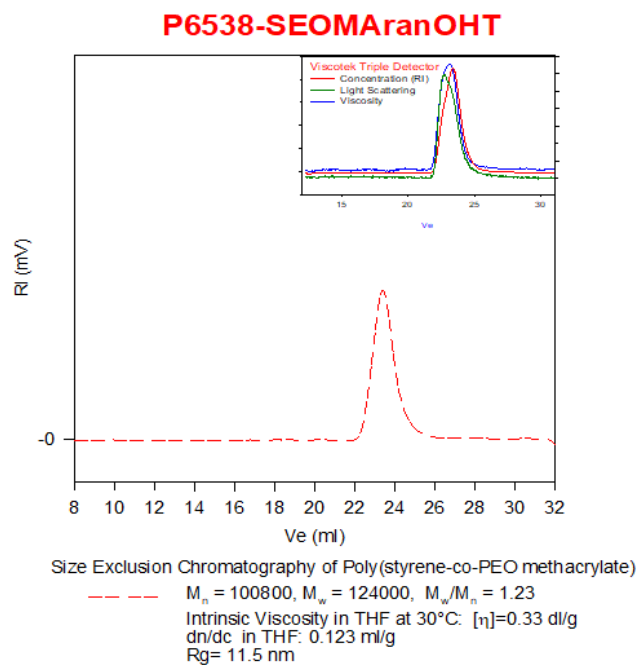
Solubility:

The polymer is soluble in tetrahydrofuran, chloroform; and it precipitates from hexanes and ether.

^1H NMR spectrum of the product:



SEC chromatogram of the product:



DSC thermogram of the product:

