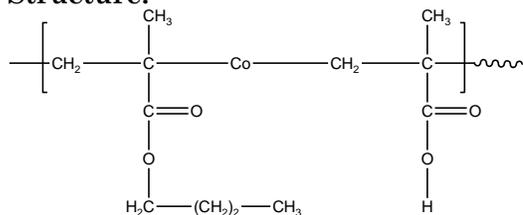


Sample Name:

Random Copolymer Poly(n-Butyl methacrylate-co-methacrylic acid)

Sample #: P5793A-nBuMAMAA ran**Structure:****Composition: PMAA 12% by titration**

| | |
|---|---------|
| $M_n \times 10^3$ PnBuMA-co-MAA | PDI |
| 586.0 | 1.5 |
| T_g of random polymer nBuMAAtBuMAran | 40 °C |
| T_g of random polymer nBuMAMAAran | 44 °C |
| nBuMA:tert.BuMA | 70:30 |
| Tacticity of the polymer Syndio:hetero:iso fractions | 67:27:6 |

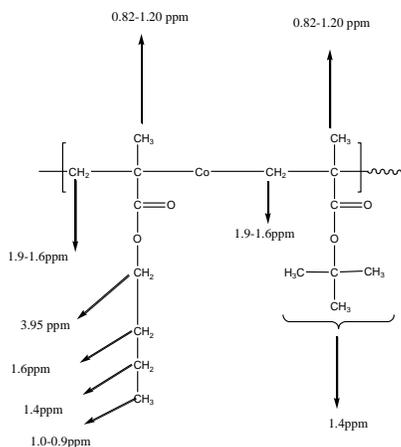
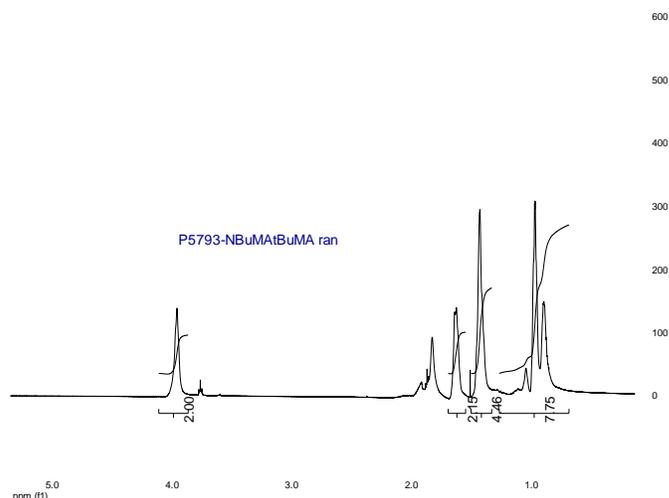
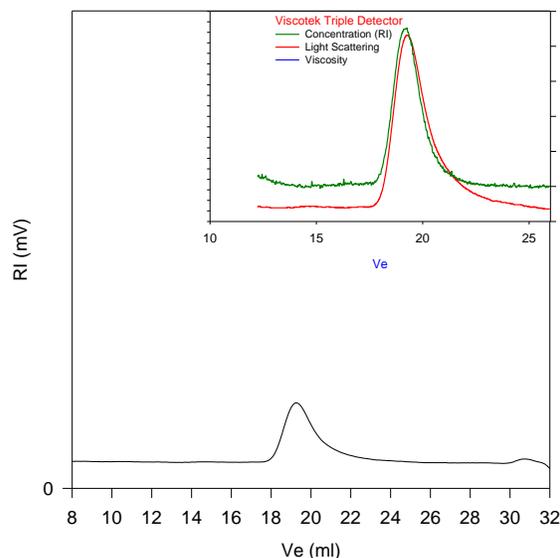
% of PMAA in the copolymer by titration 12.0%
(0.1021N NaOH 780 micro L for 50mg of polymer)

Synthesis Procedure:

Random Copolymer Poly(n-Butylmethacrylate-co-tert.butyl methacrylate) is prepared by anionic polymerization. The product was hydrolysed in dioxane to convert poly tert.BuMA fraction to methacrylic acid.

Characterization:

The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from $^1\text{H-NMR}$ spectroscopy by comparing the peak area of the protons of methylene (-CH₂) of nBuMA at 4ppm and tert.butyl of tert.BuMA at about 1.4 ppm.

 **$^1\text{H-NMR}$ Spectrum of the random copolymer:****SEC of the random copolymer:****P5793-nBuMAAtBuMAran****Size Exclusion Chromatography of Copolymer:**

— $M_n = 610,000$, $M_w = 915,000$, $M_w/M_n = 1.5$
Solution Viscosity in THF at 35 °C: 2.012dl/g
 dn/dc in THF at 35 °C: 0.084 ml/g
Rgw: 37.11nm
After Hydrolysis: M_n 586,000 M_w/M_n 1.5

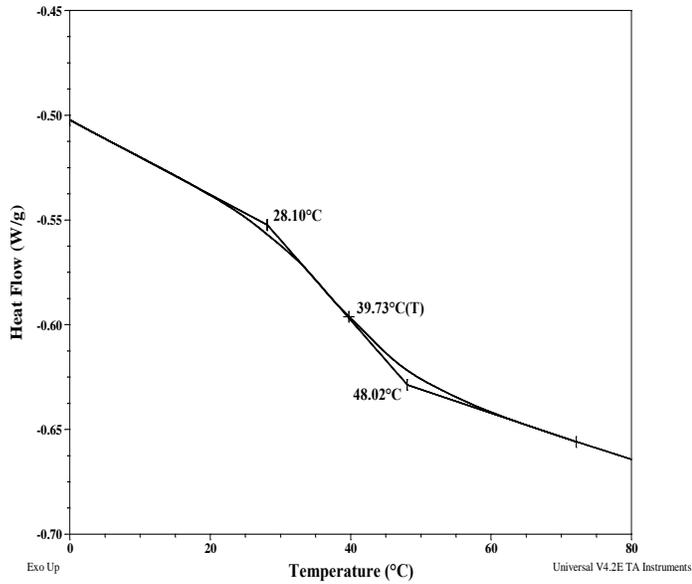
Solubility:

| | |
|-------------------|-----------|
| CHCl ₃ | swell |
| THF | Soluble |
| Methanol | Insoluble |
| DMF | Soluble |
| Dioxane | Soluble |

Thermal analysis:

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Thermograms for random polymer nBuMAAtBuMAran:



Thermograms for random polymer nBuMAMAAran:

