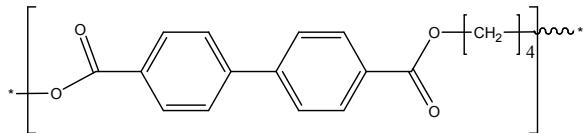


**Sample Name:** Poly (butylenes ) bibenzoate  
**Poly ester based on dimethyl biphenyl 4,4-dicarboxylate and 1,4 butane diol**

**Sample #:** P5642-BBB

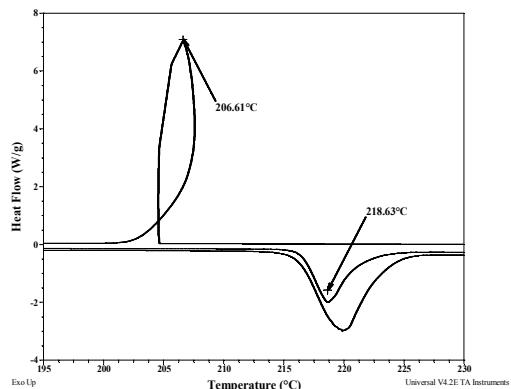
**Structure:**



**Composition:**

[η] dl/g in Trifluoroacetic acid/methylene chloride 35/65 v/v ratio at 25 °C	Tm of the Polymer
0.38dl/g	304 oC

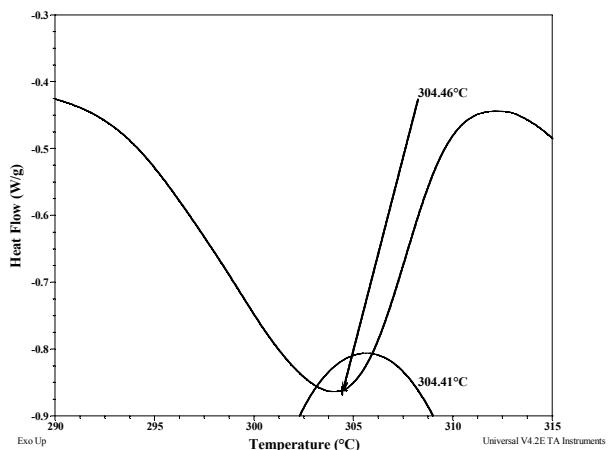
**Thermogram for monomer (Biphenyl 4-4" dicarboxy methylester) :**



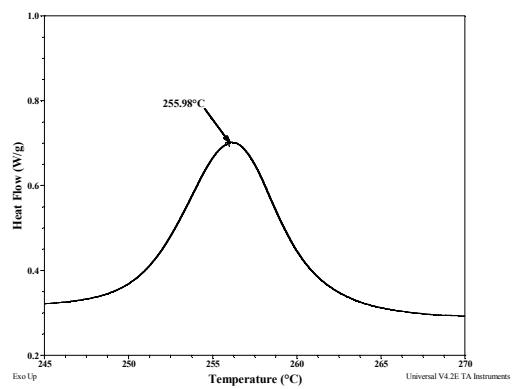
**Heating rate (10°C/min)**

Sample	M.Pt. ( $T_m$ , °C)	Cryst. Temp. ( $T_c$ , °C)
Monomer	219	206
Polymer (P5639)	304	256

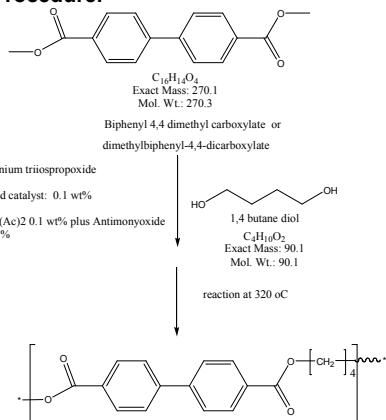
**Melting curve:**



**Crystallization curve:**



**Synthesis Procedure:**



**Solubility:**

Polymer is soluble in trifluoroacetic acid and methylene chloride mixture at room temperature.