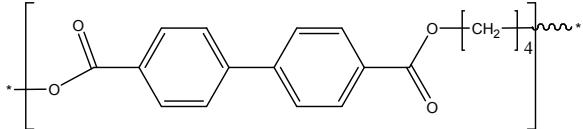


Sample Name: Poly (butylenes) bibenzoate
Polyester based on dimethyl biphenyl 4,4-dicarboxylate and 1,4 butane diol

Sample #: P5640-BBB

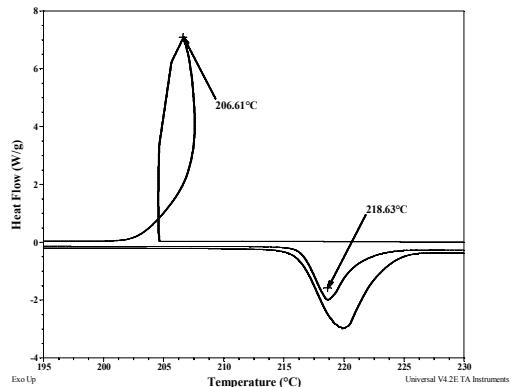
Structure:



Composition:

[η] dl/g in Trifluoroacetic acid + methylene chloride (35/65 v/v) ratio at 25°C	T _m of the Polymer
0.32dl/g	293 °C

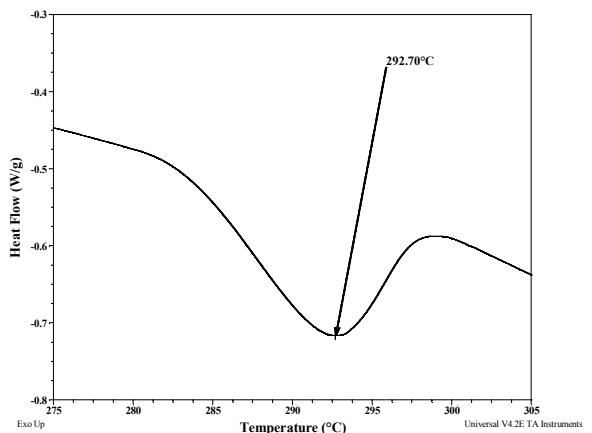
Thermogram for monomer (Biphenyl 4,4'-dicarboxy methylester):



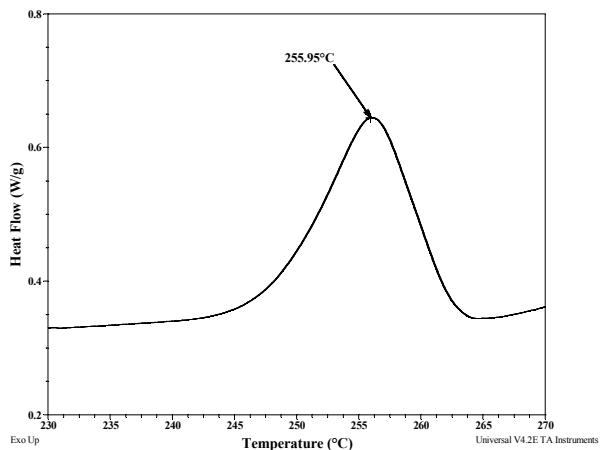
Heating rate (10°C/min)

Sample	M.Pt. (T _m , °C)	Cryst. Temp. (T _c , °C)
Monomer	219	206
Polymer (P5640)	293	256

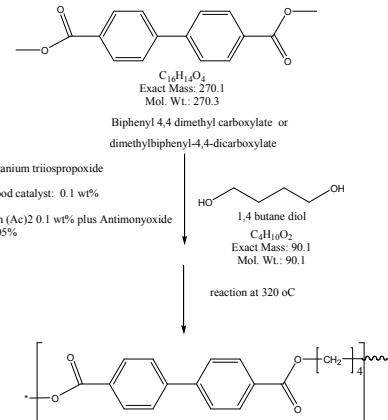
Melting curve:



Crystallization curve:



Synthesis Procedure:



Solubility:

Polymer is soluble in trifluoroacetic acid and methylene chloride mixture at room temperature.