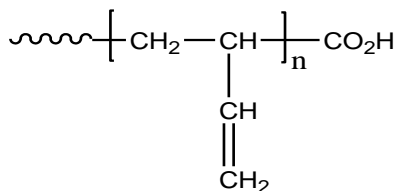


**Sample Name:** Carboxy Terminated Polybutadiene, 1, 2-rich microstructure

**Sample #:** P3889-BdCOOH

**Structure:**



**Composition:**

$M_n \times 10^3$	PDI
4.2	1.05
COOH functionality	>95%
$T_g$ (°C)	-50

**Synthesis Procedure:**

1,2-addition carboxy terminated polybutadiene was prepared by anionic living polymerization of butadiene in non-polar media, followed by end capping with a unit of diphenyl ethylene than the addition of THF followed by terminating the polymerization with dried CO<sub>2</sub>.

**Characterization:**

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

**Functionality:** The degree of polymer functionality was determined by acid-base titration.

**Thermal Analysis:**

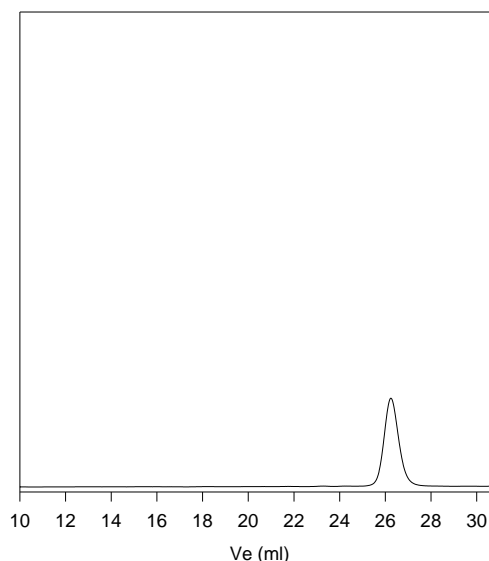
Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature ( $T_g$ ) of the sample has been considered.

**Solubility:**

COOH terminated polybutadiene is soluble in DMF, THF, toluene, hexane, cyclohexane and CHCl<sub>3</sub>. It precipitates from methanol, ethanol, and water.

**SEC profile of the Sample:**

**P3889-BdCOOH (Rich in 1,2 addition)**



Size exclusion chromatography of dicarboxy terminated polybutadiene before termination with CO<sub>2</sub>:

$M_n=4,200$   $M_w=4,400$   $PI=1.051$  functionality=>0.95

**DSC thermogram for the sample:**

