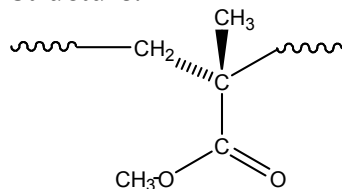


Sample Name: Carboxy terminated Poly(isotactic methyl methacrylate)

Sample #: P3873A-iMMACOOH

Structure:

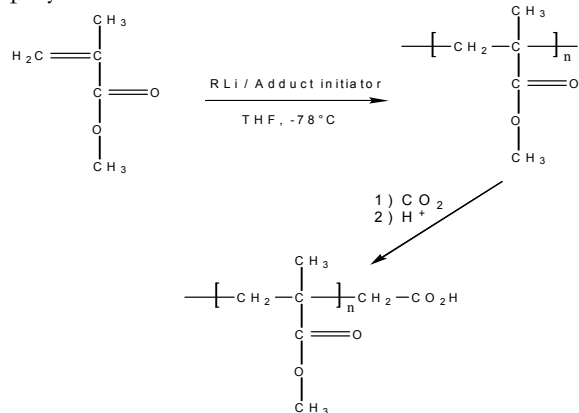


Composition:

$M_n \times 10^3$	PDI
208.0	1.6
Degree of functionality	90%
T_g for the polymer	54°C

Synthesis Procedure:

Carboxy terminated poly(methyl methacrylate) is obtained by living anionic polymerization in the presence of and adduct. Termination of the reaction with dried CO_2 produced a carbonyl end functionalized polymer:



Characterization:

The molecular weight and polydispersity index (PDI) are obtained by size exclusion chromatography. The carboxyl functionality is determined by acid-base titration.

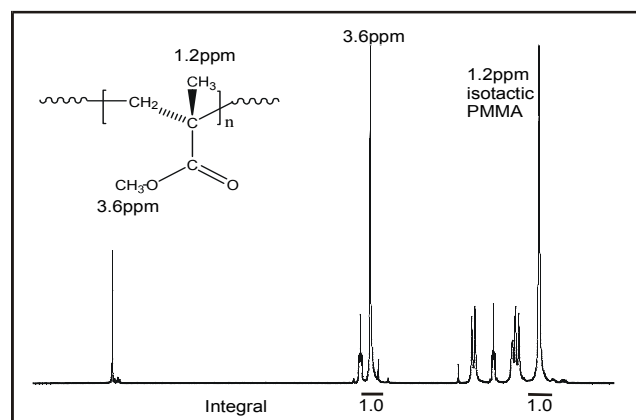
Thermal analysis:

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 10°C/min. The inflection glass transition temperature (T_g) has been considered.

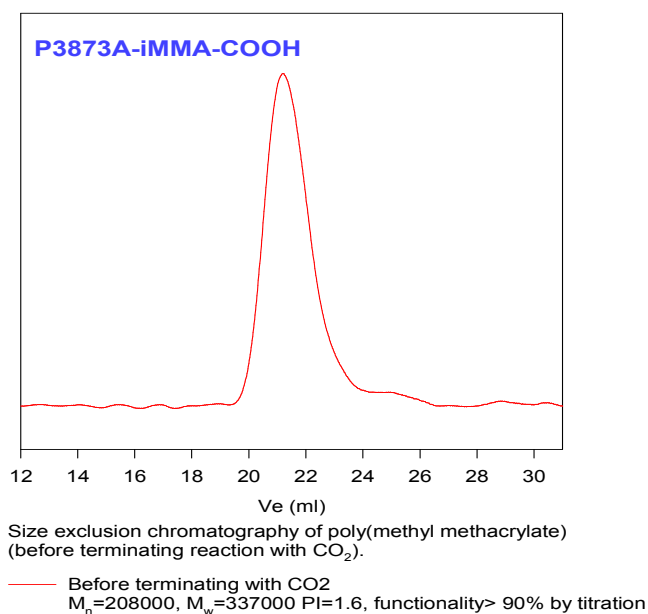
Solubility:

Poly(methyl methacrylate) is soluble in THF, CHCl_3 , toluene and dioxane. The polymer precipitates from hexanes, cold methanol and cold ethanol. The polymer may be soluble in methanol at room temperature depending on its molecular weight.

^1H NMR for P3873A-iMMACOOH:



SEC for the polymer:



DSC thermogram for the sample:

