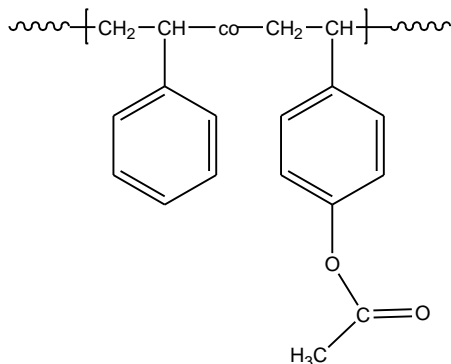


Sample Name:

Random Copolymer poly(styrene-co-4-acetoxy styrene)

Sample #: P10380B- SS4acetoxy ran

Structure:**Composition:**

P4acetoxy (mol%) : 10%

Mn x 10 ³ PS-co-P4AcetoxyS	PDI
8.0	1.2
T _g for random polymer	103°C

Synthesis Procedure:

Random Copolymer Poly(styrene-co-4 acetoxy styrene) is prepared by radical polymerization of styrene and 4-acetoxy styrene.

Characterization:

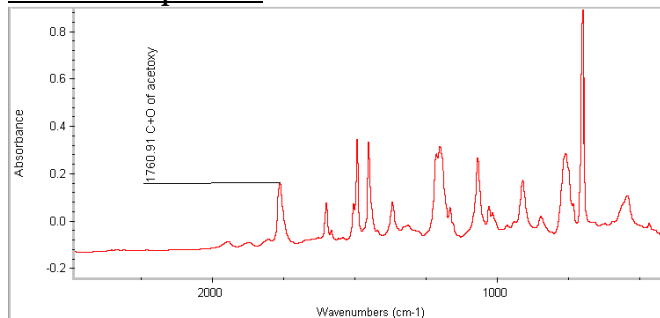
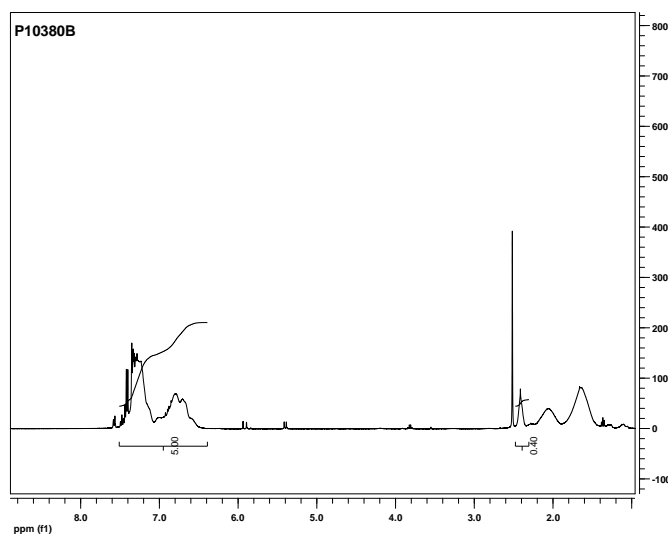
The polymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area the aromatic protons of styrene at about 7.05 ppm with the protons of 4-hydroxy styrene at about 3.8 ppm.

Thermal analysis:

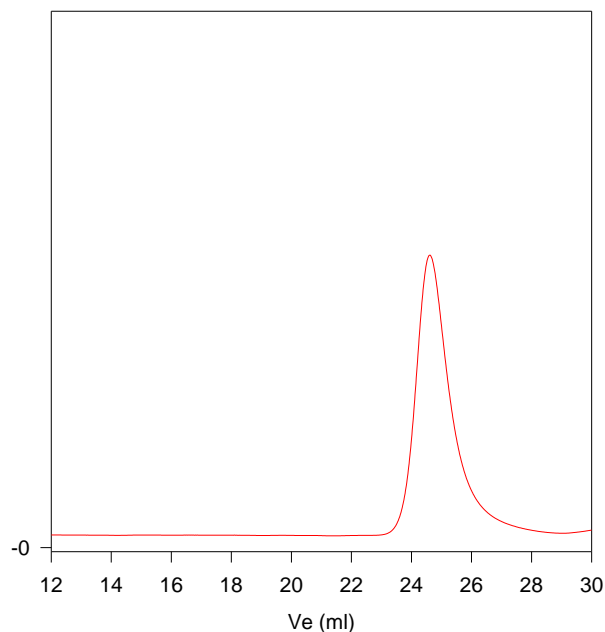
Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 10°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

Solubility:

Random Copolymer Poly(styrene-co-acetoxy styrene) is soluble in CHCl₃, THF, DMF

FTIR of the product:**¹H-NMR spectrum of the random polymer****SEC for the polymer**

P10380B-SS4acetoxy ran



Size exclusion chromatograph of copolymer of Poly(styrene-co-4-hydroxy styrene) random copolymer
M_n=8,000, M_w=9,700, PI=1.2