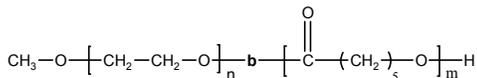


Sample Name:

Poly(ethylene oxide -b- ε -caprolactone)

¹H-NMR Spectrum of the block copolymer:**Sample #: P2346- EOCL****Structure:****Composition:**

Mn x 10 ³ PEO-b-PCL	PDI
5.0-b-2.9	1.11

Synthesis Procedure:

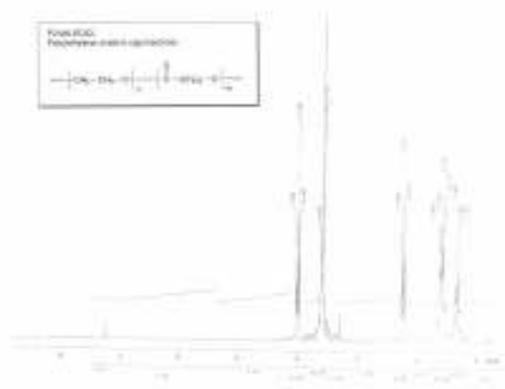
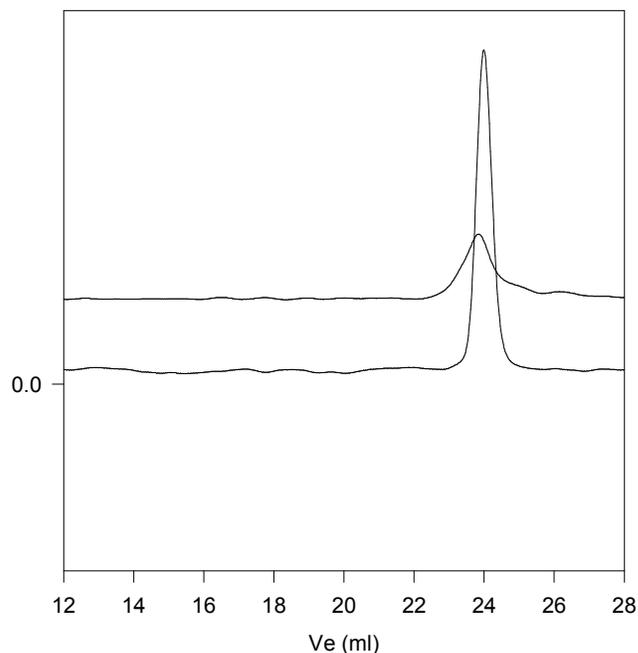
Poly(ethylene oxide -b- ε -caprolactone) is prepared by living anionic polymerization of ethylene oxide and coordination polymerization of ε -caprolactone.

Characterization:

An aliquot of the anionic poly(ethylene oxide) block was terminated before addition of caprolactone and analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from ¹H-NMR spectroscopy by comparing the peak area of the ethylene oxide protons at about 3.6 ppm with the ε -caprolactone protons at about 4.1 ppm.

Solubility:

Poly(ethylene oxide -b- ε -caprolactone) is soluble in CHCl₃, THF, DMF, toluene and precipitated out from cold ethanol, diethyl ether.

**SEC of the block copolymer:****P2346- EOCL**

— Poly(ethylene oxide), M_n=5000, M_w=5300, PI=1.05

Size exclusion chromatography:

— Block Copolymer PEO(5000)-b-PCL(2900), PI=1.11

Thermal analysis of the sample# P2346-EOCL

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T_g).

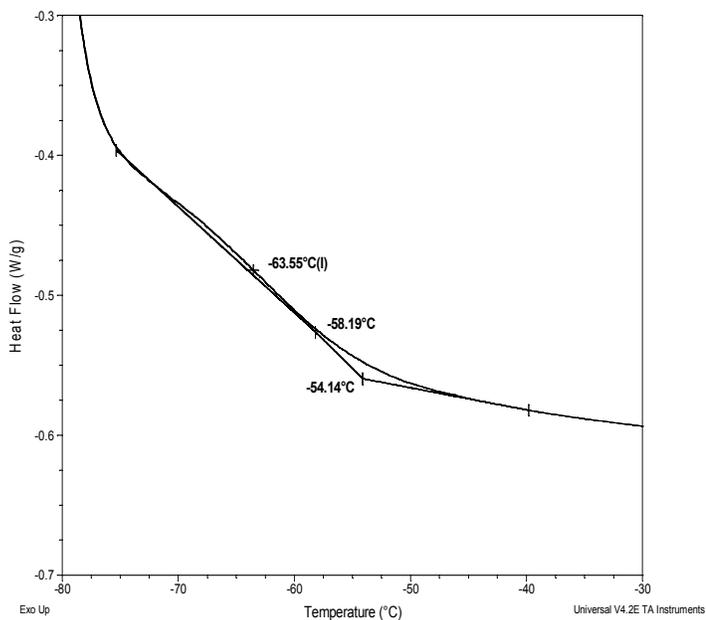
Melting and crystallization curve for the sample

The melting temperature (T_m) was taken as the maximum of the endothermic peak where as the crystallization temperature (T_c) was considered as the minimum of the exothermic peak.

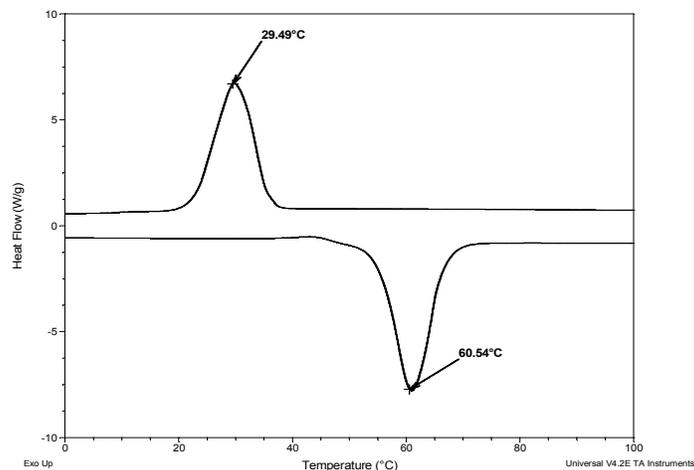
Thermal analysis results at a glance

Sample	T_m (°C)	T_c (°C)	T_g (°C)
EO	61	29	-65
ϵ -CL	55	29	-69
EOCL	58	28	-64

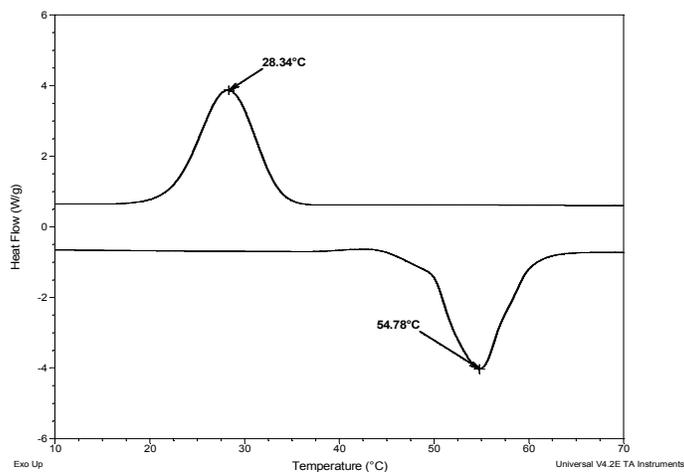
Thermogram for the sample



Thermogram of poly (ethylene glycol) methyl ether (Mn≈5000)



Thermogram of ϵ -caprolactone (Mn≈8000)



Thermogram of #2346 EOCL sample

