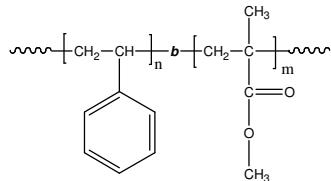


Sample Name: Poly (styrene-b-methyl methacrylate)
(polymethylmethacrylate rich in syndiotactic contents > 78%)

Sample #: P19437-SMMA

Structure:



Composition:

| Mn x 10 ³ S-b-MMA | PDI |
|---------------------------------|-----|
| 210.0-b-244.0 | 1.6 |

| | |
|------------------------------------|------------------------------------|
| T _g for PS block: 107°C | T _g for PS block: 133°C |
|------------------------------------|------------------------------------|

Synthesis Procedure:

The polymer was synthesized by anionic polymerization

Characterization:

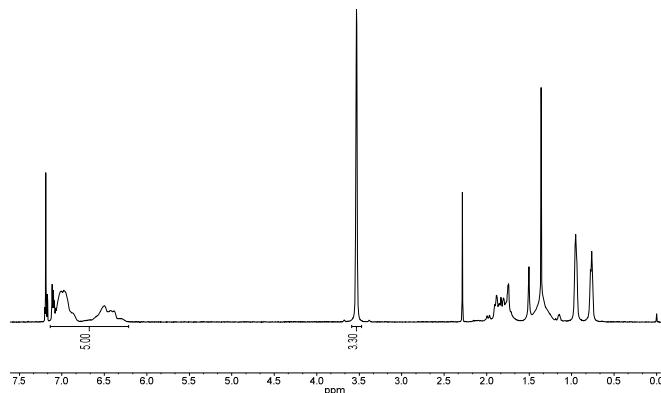
The polymer was characterized by SEC and ¹H NMR.

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of 15°C/min. The inflection glass transition temperature (T_g) of the sample has been considered.

Solubility:

Poly (styrene-b-methyl methacrylate) is soluble in THF, toluene, dioxane and CHCl₃. This polymer readily precipitates from methanol, ethanol, hexanes and water.

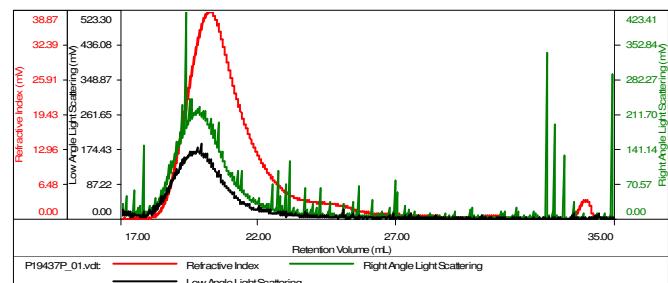
¹H-NMR Spectrum of the Polymer:



SEC elugram of the polymer: run in DMF

Sample ID:P19437-SMMA

| | |
|-----------------------|--------------------------|
| Concentration (mg/mL) | 1.675 |
| Sample dn/dc (mL/g) | 0.1300 |
| Method File | PS60K-May112016-0000.vcm |
| Column Set | 3x PL 1113-6300 |
| Solvent | THF |



| Sample | M _n (Da) | M _w (Da) | M _w /M _n | M _v (dL/g) | M _p (Da) |
|----------------|---------------------|---------------------|--------------------------------|-----------------------|---------------------|
| P19437P_01.vdt | 453,795 | 740,779 | 1.632 | 3.8942 | 558,830 |

References for the further information:

1. S. K. Varshney, R. Fayt, Ph. Teyssie, and J.P. Hautekeer US Patent 5,264,527 (1993)
2. Ph. Teyssie, Ph. Bayard, R. Jerome, S. K. Varshney, and J. S. Wang, *35th IUPAC International Union of Pure & Applied Chemistry International Symposium on Macromolecules* 1994, 67.
3. Ph. Teyssie, R. Fayt, J. P. Hautekeer, C. Jacobs, R. Jerome, L. Leemans and S. K. Varshney *Makromolekular Chemie, Macromol. Symp.*, 1990, 32, 61-73.
4. S. K. Varshney, J. P. Hautekeer, R. Fayt, R. Jerome, and Ph. Teyssie *Macromolecules*, 1990, 23, 2618-2622.
 and A. Guyot Ed., NATO ASI Series C 215, 101 (1987), CA Vol. 108, 12, 094992.