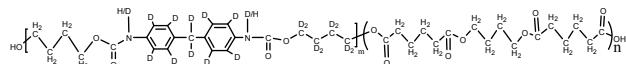


Sample Name: Partial Deuterated

Poly urethane based on Adipic acid, Butane diol and deuterated 4,4'-Methylenebis(phenyl isocyanate) MDI- based polyurethanes

Sample #: P19396-PU

Structure:



Composition:

Mw x 10 ³	Mw/Mn (PDI)	Composition MDI:oligomers m : n ratio (molar)	Tm (°C)
51.0	2.6	1:4	52.1; 59.6

Mn of Oligomers : Trimer of Adipic acid and 1,4 Butandiol: 10,000

Polyurethane is prepared in two-step procedure A: oligomerization of Adipic acid with Butane diol and then B reaction with MDI containing 1,4 butane diol.

Oligomers (g)	MDI+Butane diol
104g Mn 10,000 0.020 mole (end groups)	5.2x10-3 mole of MDI and 5.2x10-3 mole of Butane diol 1.3g (MDI) and 0.5g butane diol

Synthesis Procedure:

Polyurethane is prepared in two-step procedure A: oligomerization of Adipic acid with Butane diol and then B reaction with MDI.

Characterization:

An aliquot of the copolymer was analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The chemical composition was verified by ¹H-NMR spectroscopy, which is run in deuterated chloroform at 500MHz. The glass-transition temperature was measured by DSC.

Solubility:

Chloroform (Y)	THF (y)	DMF (Y)	DMSO (Y)
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Figure:¹H NMR spectrum

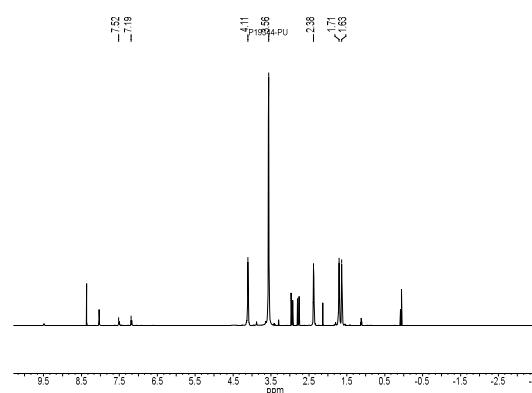
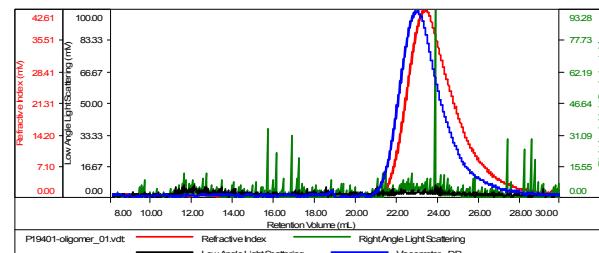


Figure: SEC profile of the polyurethane

Sample ID:P193401-Oligomers of adipic acid and butane diol

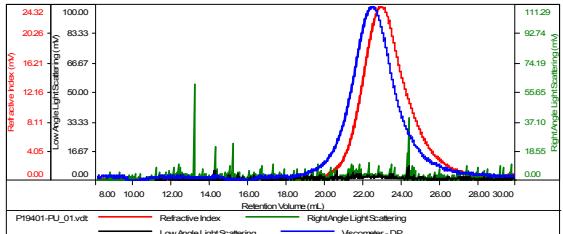
Concentration (mg/mL)	1.5432
Sample dv/dc (mL/g)	0.0700
Method File	PS80KJune30-2015-0000.vcm
Column Set	3x PL 1113.6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19401-oligomer_01.vdt	9,566	14,185	11,900	1.483	1.1939

Sample ID:P19401-PU Protonated

Concentration (mg/mL)	0.8963
Sample d _r /d _c (mL/g)	0.0700
Method File	PS80K_June30-2015-0000.vcm
Column Set	3xPL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19401-PU_01.vdt	19,628	51,200	12,165	2.608	1.5367

DSC Thermogram:

