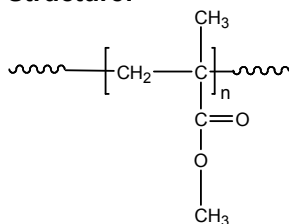


**Sample Name: Poly (methyl methacrylate)**

*Different microstructure*

**Sample #: P19327G-MMA**

**Structure:**



**Composition:**

$M_n \times 10^3$	PDI
82.5	2.2
Syndio : Hetero : Isotactic	60:35:5

**Synthesis Procedure:**

Poly (methyl methacrylate) is obtained by RAFT process.

**Characterization:**

Tacticity of the polymer was determined by  $^1\text{H}$  NMR. The molecular weight and polydispersity index (PDI) were obtained by size exclusion chromatography (SEC) in THF. SEC analysis was performed on a Varian liquid chromatograph equipped with refractive and UV light scattering detectors. Three SEC columns from Supelco (G6000-4000-2000 HXL) were used with triple detectors from Viscotek Co.

Thermal analysis of the samples was carried out using a differential scanning calorimeter (TA Q100) at a heating rate of  $10^\circ\text{C}/\text{min}$ . The inflection glass transition temperature ( $T_g$ ) of the sample has been considered.

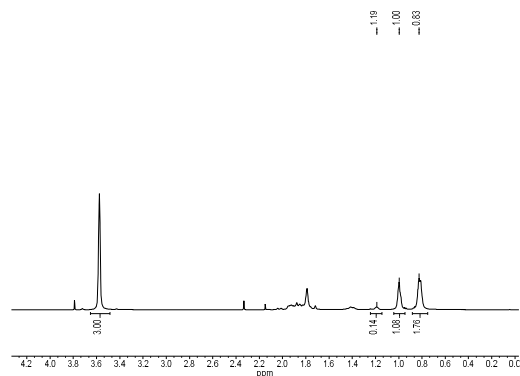
**Solubility:**

The polymer is soluble in THF,  $\text{CHCl}_3$ , toluene and dioxane. The polymer precipitates from cold methanol and ethanol.

**$T_g$  vs MW for selected atactic PMMA:**

$M_n \times 10^3$	$T_g (^\circ\text{C})$	$M_n \times 10^3$	$T_g (^\circ\text{C})$
1.1	51	36	98
2.5	76	55	111
5.0	91	70	107
15	101	127	115
19	107	230	114
29	96	700	121

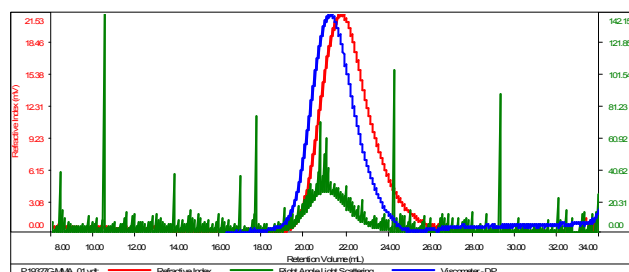
**$^1\text{H}$  NMR spectrum of PMMA:**



**SEC elugram of PMMA homopolymer:**

**Sample ID: P19327G-MMA**

Concentration (mg/mL)	0.6628
Sample dn/dc (mL/g)	0.0940
Method File	PS80K-June30-2015-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	MW Number Average (Da)	MW Weight Average (Da)	MW at Peak (Da)	Polydispersity	Intrinsic Viscosity (dL/g)
P19327G-MMA_01.vcl	82,436	184,054	149,571	2.233	2.2161

**DSC:**

$T_g$  of atactic poly methyl methacrylate as function of molecular weight

