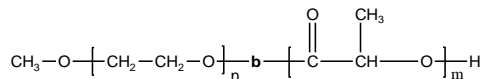


### Sample Name:

Poly(ethylene oxide -b- lactide) (DL form)

Sample #: P11486-EOLA (DL form)

Structure: Process used for this batch Route # 3



### Composition:

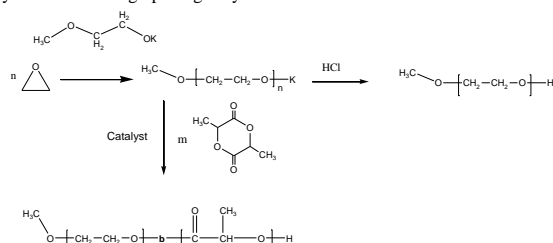
Mn x 10 <sup>3</sup> PEO-b-PLA	PDI
1.1-b-1.0	1.1
T <sub>g</sub> for PLA block	40°C
T <sub>g</sub> for PEO block	-63°C

### Synthesis Procedure:

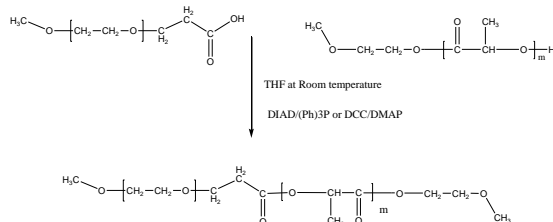
Poly(ethylene oxide -b- lactide) Can be synthesized by following routes:

## Synthetic Routes

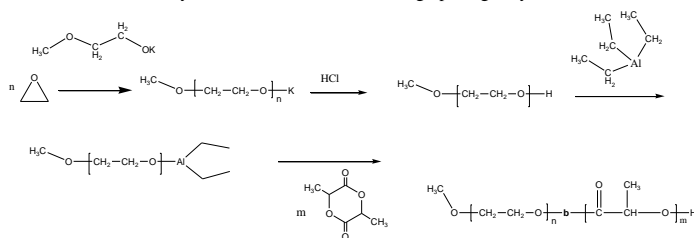
### # 1. By anionic and ring opening Polymerization



### # 2. By Modification of End groups and Condensation reaction



### # 3. By anionic and Co-ordination ring opening Polymerization



### Characterization:

Polymer analyzed by size exclusion chromatography (SEC) to obtain the molecular weight and polydispersity index (PDI). The final block copolymer composition was calculated from <sup>1</sup>H-NMR spectroscopy by comparing the peak area of the methoxyl protons of poly(ethylene oxide) at about a 3.6 ppm with the polylactide protons at about 5.1 and 1.55 ppm.

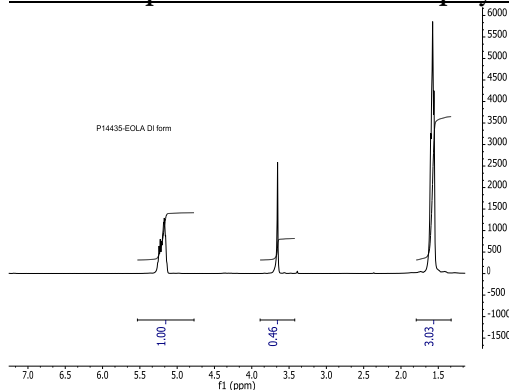
### Thermal analysis

Thermal analysis of the samples was carried out on a TA Q100 differential scanning calorimeter at a heating rate of 20°C/min. The midpoint of the slope change of the heat flow plot of the second heating scan was considered as the glass transition temperature (T<sub>g</sub>).

### Solubility:

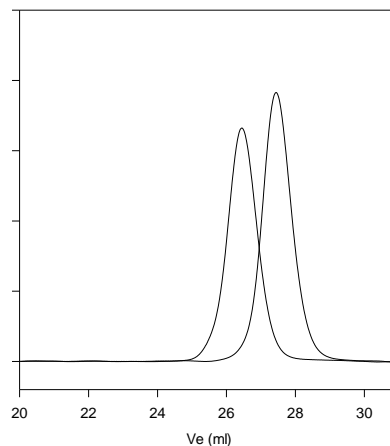
The polymer is soluble in chloroform, THF, DMF, toluene and precipitates from ethanol, ether and hexane.

### <sup>1</sup>H-NMR Spectrum of the block copolymer:



### SEC profile of the Polymer:

P11486- EOLA (DL -lactide)



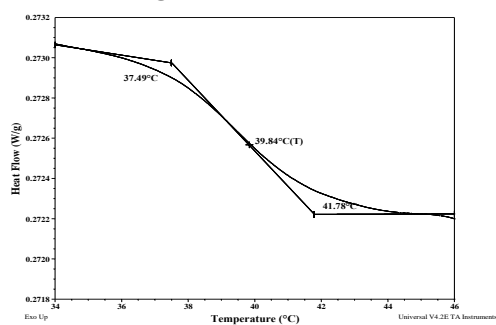
Size exclusion chromatography:

— Poly(ethylene oxide), M<sub>n</sub>=1100, M<sub>w</sub>=1600, PI=1.09

— Block Copolymer PEO(1100)-b-PLA<sub>5</sub>(1000) Mw/Mn : 1.10

Dp: PEG(25)-b-LA(17)

### DSC thermogram for the PLA block:



### DSC thermogram for PEO block:

