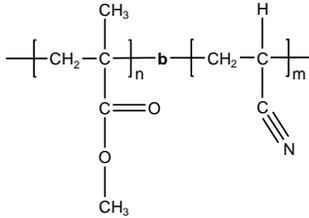


Sample Name:  
**Poly (Methylmethacrylate-b-Acrylonitrile)**

Sample #: **P41177C-MMAACN**  
*PMMA block rich in Syndiotactic fraction*

Structure:



Composition:

$M_n \times 10^3$ MMA-b-ACN	$M_w/M_n$ (PDI)
7.0-b-14.0	1.18

Color of the Product : Dark Brown

Synthesis Procedure:

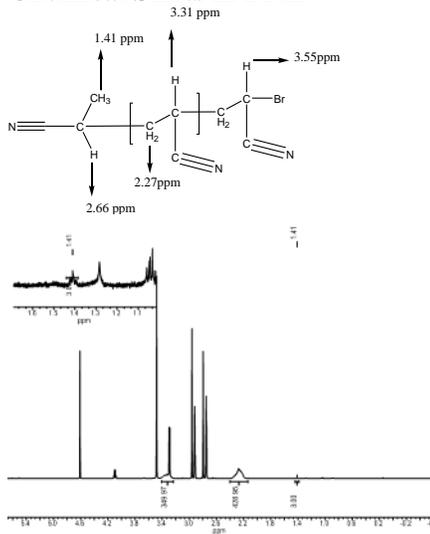
The polymer is prepared by controlled radical polymerization process.  
 PACN-Br macroinitiator prepared by controlled radical process in ethylene carbonate as solvent.

Characterization:

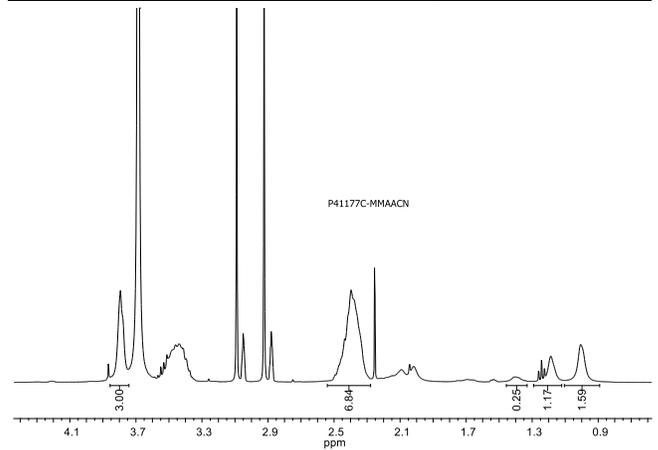
The polymer was characterized by  $^1\text{H}$  NMR and size exclusion chromatography (SEC) in DMF.  
 Composition determined by HNMR and Distribution in DMF by GPC.

**$^1\text{H}$  NMR spectrum of the PACN-Br macroinitiator in DMF**

Chemical Shifts in DMF



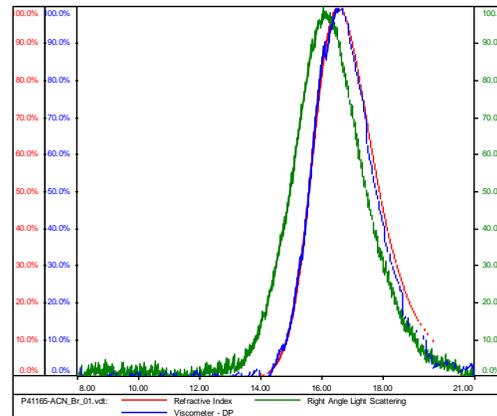
**$^1\text{H}$  NMR spectrum of the Block copolymer in DMF:**



**SEC elugram of the PACN-Br macroinitiator in DMF:**

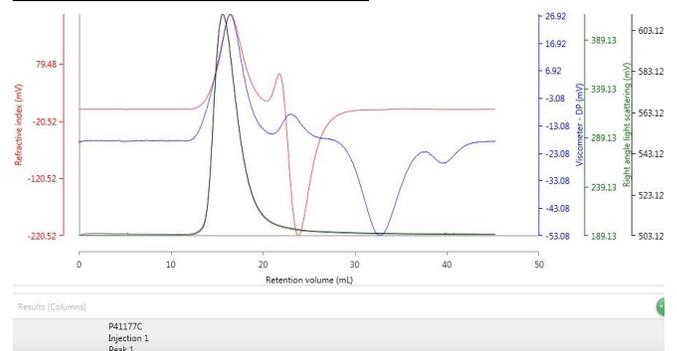
P41165-ACN-BR

Conc	4.4272
dn/dc	0.0920
Solvent	DMF w 0.023M LiBr
Flow Rate	0.7000
Method	PS99k_2018-05-30-0000.vcm



Sample	$M_n$	$M_w$	$M_p$	$M_w/M_n$	IV
P41165-ACN_Br_01.vdt	14,108	21,080	14,961	1.494	0.7375

**SEC elugram of the Sample:**



Composition from HNMR and  $M_w/M_n$  by GPC in DMF