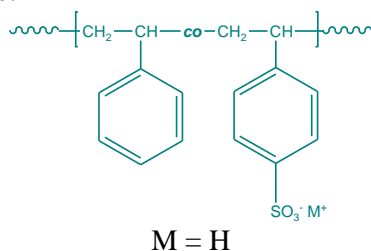


**Sample Name:** Ionomer of Poly (styrene-co-4-styrene sulfonic acid)

**Sample #:** P40902A-SSO3H

**Structure:**

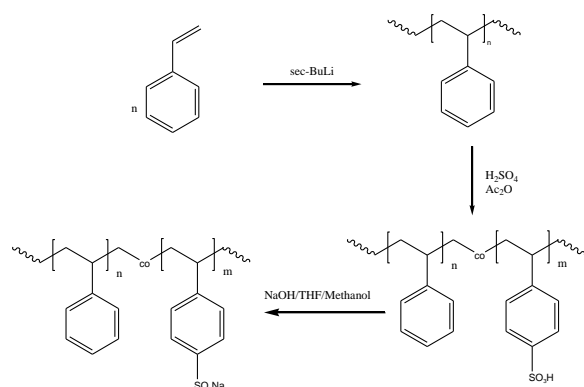


**Composition:**

$M_n \times 10^3$	Mole% of SO <sub>3</sub> H	PDI
8.0	48%	1.09

**Synthesis:**

Poly (styrene-co-4-styrene sulfonic acid) is synthesized by partial sulfonation of monodispersed polystyrene and the reaction scheme is shown below.



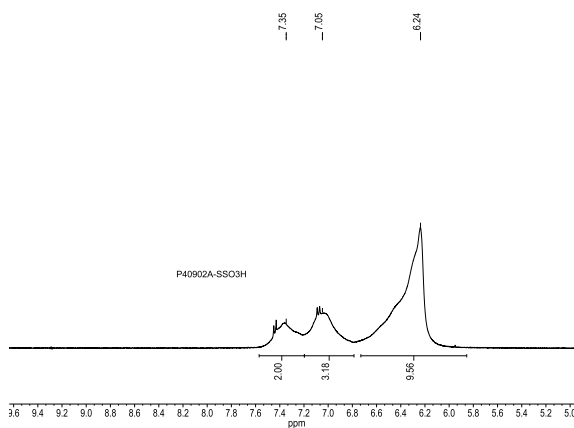
**Characterization:**

The product was characterized by size exclusion chromatography (SEC) and <sup>1</sup>H NMR.

**Solubility:**

The polymer is soluble in methanol.

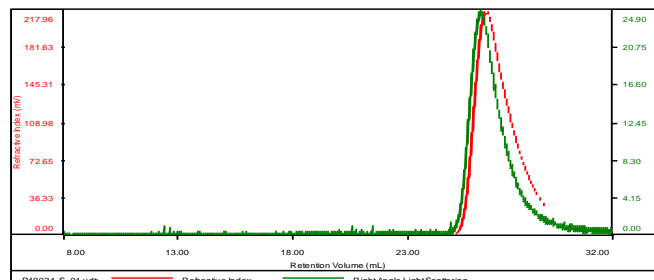
**<sup>1</sup>H NMR spectrum of the Sample runs in DMSO:**



**SEC elugram of Polystyrene used for sulfonation process:**

**Sample ID: P40034-S**

Concentration (mg/mL)	7.2266
Sample dn/dc (mL/g)	0.1850
Method File	PS80K-30JUNE2016-0000.vcm
Column Set	3x PL 1113-6300
Solvent	THF



Sample	$M_n$ (Da)	$M_w$ (Da)	$M_w/M_n$	IV (dL/g)	$M_p$ (Da)
P40034-S_01.vdt	5,962	6,540	1.097	0.1017	7,095