

Sample #: P40185A-EG2Acrylate

$$\text{CH}_2=\text{CH}-\text{C}(=\text{O})-\text{O}-\text{CH}_2\text{CH}_2-\left[\text{O}-\text{CH}_2\text{CH}_2\right]_m-\text{O}-\text{C}(=\text{O})-\text{CH}=\text{CH}_2$$

Mn x 10 ³	PDI
5.0	1.10
Functionality	>99%

1. Dissolved the polymer in de-ionized distilled water to remove the any insoluble organic catalyst side product.
2. Polymer extracted from water with dichloromethane.
3. Polymer solution in dichloromethane was dried over anhydrous sodium sulfate.
4. Solution filtered and than passed through a column packed with basic Al_2O_3 .
5. Solution concentrated on rota-evaporator
6. Solution precipitated in cold diethyl ether.
7. Dried under vacuum for 48h at 38 oC.
8. HNMR of the PEG20h used I this synthesis

1H NMR spectrum of P401B5-EG2OH Mn 5000. The x-axis represents chemical shift in ppm, ranging from 5.5 to 1.5. The spectrum shows several peaks, with integration values indicated below the baseline.

Chemical Shift (ppm)	Integration
~4.7	2.00
~3.5	443.55
~2.5	-

¹H NMR spectrum of P40185-EG2Acrylate in CDCl₃. The spectrum shows peaks at 2.00, 1.83, 1.94, 3.89, 4.92, 5.64, 5.84, 6.17, 6.39, and 6.47 ppm. Integration values are provided for the peaks between 5.6 and 6.5 ppm.

P40185A-EG2Acrylate

Size exclusion chromatograph of poly(ethylene glycol):
 $M_n \sim 5,000$, $M_w \sim 6,500$, $PI \sim 1.10$